

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product Identifier

**Product form:** Mixture

**Product name:** Aluminum Casting Alloys

**Product code:** ASTM B179-18

### 1.2. Intended Use Of The Product

**Use of the substance/mixture:** Production of Die Casting and Foundry Products.

### 1.3. Name, Address, And Telephone Of The Responsible Party

Allied Metal Company

2059 S. Canal Street

Chicago, Illinois 60616

T 312-225-2800

[www.alliedmetalcompany.com](http://www.alliedmetalcompany.com)

### 1.4. Emergency telephone number

**Emergency number** : 312.225.2800

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Not classified. This product is considered an article in its final form and not subject to the requirements for classification or labeling under 29 CFR 1910.1200.

### 2.2. Label elements

No labeling required

### 2.3. Other hazards

**Other hazards not contributing to the classification:** Risk of thermal burns on contact with molten product. Molten material or products from thermal decomposition may produce fumes that are toxic, irritating, and cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath. When machined or physically altered material may produce dusts or ribbons that may be irritating or harmful. Metal dusts in sufficient quantities may cause an explosion. Exposure may aggravate those with pre existing eye, skin, or respiratory conditions.

### 2.4. Unknown acute toxicity (GHS US)

No data available

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixture

Name	Product Identifier	%	GHS-US classification
Aluminum	(CAS No.) 7429-90-5	> 72.85	Not classified
Silicon	(CAS No.) 7440-21-3	< 18.01	Not classified
Magnesium	(CAS No.) 7439-95-4	< 7.51	Not classified
Copper	(CAS No.) 7440-50-8	< 5.01	Not classified
Zinc	(CAS No.) 7440-66-6	< 2.91	Not classified
Iron	(CAS No.) 7439-89-6	< 1.01	Not classified
Nickel	(CAS No.) 7440-02-0	< 0.51	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Chronic 3, H412
Manganese	(CAS No.) 7439-96-5	< 0.51	Not classified
Tin	(CAS No.) 7440-31-5	< 0.36	Not classified
Chromium	(CAS No.) 7440-47-3	< 0.26	Not classified
Titanium	(CAS No.) 7440-32-6	< 0.26	Not classified

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Full text of H-phrases: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**First-aid measures general:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). IF exposed or concerned: Get medical advice/attention.

**First-aid measures after inhalation:** When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

**First-aid measures after skin contact:** Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash with plenty of soap and water. Get medical advice/attention.

**First-aid measures after eye contact:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persist.

**First-aid measures after ingestion:** Rinse mouth. Do NOT induce vomiting. Get immediate medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms/injuries:** Under normal conditions of use not expected to present a significant hazard. Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

**Symptoms/injuries after inhalation:** Under normal conditions of use not expected to present a significant hazard. Under milling, or physical alteration metal dusts may be produced that cause irritation of the respiratory tract, skin, and may be harmful. Molten material may release toxic, and irritating fumes, leading to metal fume fever.

**Symptoms/injuries after skin contact:** Under normal conditions of use not expected to present a significant hazard. Contact with molten product may cause thermal burns. Dusts generated from milling and physical alteration will likely cause skin irritation.

**Symptoms/injuries after eye contact:** Direct contact with the eyes is likely irritating. Dusts generated from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes, leading to metal fume fever.

**Symptoms/injuries after ingestion:** Gastrointestinal irritation. Abdominal pain. Nausea. Diarrhea.

#### 4.3. Indication of any immediate medical attention and special treatment needed

If exposed or concerned, get medical advice and attention.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

**Suitable extinguishing media:** Dry chemical. Sand.

**Unsuitable extinguishing media:** Halogenated compounds. Halons. Do not use water when molten material is involved, may react violently or explosively on contact with water.

#### 5.2. Special hazards arising from the substance or mixture

**Fire hazard:** Not considered flammable but may burn at high temperatures. Dust, chips, or ribbons can be ignited more easily, by an ignition source, by improper machining, or by spontaneous combustion if finely divided and damp. Metallic dusts may ignite or explode.

**Explosion hazard:** Molten aluminum may react explosively or violently on contact with water, and certain metal oxides.

**Reactivity:** Hazardous reactions will not occur under normal conditions. Metallic dusts may ignite or explode.

#### 5.3. Advice for firefighters

**Precautionary measures fire:** Under fire conditions, hazardous fumes will be present.

**Firefighting instructions:** Exercise caution when fighting any chemical fire.

**Protection during firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Other information:** Do not allow run-off from fire fighting to enter drains or water courses.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**General measures:** Avoid all contact with skin, eyes, or clothing. Do not breathe dust or fumes. Avoid contact with molten product.

##### 6.1.1. For non-emergency personnel

**Protective equipment:** Use appropriate personal protection equipment (PPE).

**Emergency procedures:** Evacuate unnecessary personnel.

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### 6.1.2. For emergency responders

**Protective equipment:** Equip cleanup crew with proper protection.

**Emergency procedures:** Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and material for containment and cleaning up

**For containment:** If metal is in molten form allow to cool and collect as a solid. If metal is in solid form collect for remelting purposes.

**Methods for cleaning up:** Clear up spills immediately and dispose of waste safely.

### 6.4. Reference to other sections

See heading 8, exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

**Additional hazards when processed:** Risk of thermal burns on contact with molten product. When heated to decomposition, emits toxic fumes. When heated, material emits irritating fumes. Do not breathe dust or fumes. Avoid dust production. Do not breathe dust. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Final product may have sharp edges.

**Precautions for safe handling:** Avoid breathing dusts, fumes produced during milling or when molten.

**Hygiene measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Store away from incompatible materials.

**Incompatible products:** Strong acids. Strong bases. Strong oxidizers. When molten: water. Halogenated compounds. Chlorine. Mercury.

### 7.3. Specific end use(s)

Production of Die Casting and Foundry Products.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Copper (7440-50-8)		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Silicon (7440-21-3)		
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Aluminum (7429-90-5)		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>

### 8.2. Exposure controls

Appropriate engineering controls

: Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Avoid high dust concentration.

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Personal protective equipment : Molten Product, or dust production: Protective clothing, gloves, face shield. In case of dust production: protective goggles. Insufficient ventilation: wear respiratory protection.



Materials for protective clothing : Anti-static clothing in natural material or heat resistant synthetic material.  
Hand protection : Wear chemically resistant protective gloves. Thermal hazard protection.  
Eye protection : Chemical goggles or face shield.  
Skin and body protection : Wear hard hat, spats, and safety toe shoes.  
Respiratory protection : Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.  
Thermal hazard protection : Protect skin and eyes from contact with molten material. If material is hot, wear thermally resistant protective gloves.  
Other information : When using, do not eat, drink or smoke.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**Physical state** : Solid  
**Appearance** : Solid. Silvery. Metallic.  
**Odour** : Odorless.  
**Odour threshold** : No data available  
**pH** : 5 (Normal)  
**Relative evaporation rate (butylacetate=1)** : No data available  
**Melting point** : 660.32 °C (1220.58°F)  
**Freezing point** : No data available  
**Boiling point** : 2519 °C (4566°F)  
**Flash Point** : No data available  
**Auto-ignition temperature** : No data available  
**Decomposition Temperature** : No data available  
**Flammability (solid, gas)** : No data available  
**Vapour pressure** : No data available  
**Relative vapour density at 20 °C** : No data available  
**Relative density** : No data available  
**Solubility** : No data available  
**Specific Gravity** : 2.70 g/cm<sup>3</sup>  
**Log Pow** : No data available  
**Log Kow** : No data available  
**Viscosity, kinematic** : No data available  
**Viscosity, dynamic** : No data available  
**Explosive properties** : No data available  
**Oxidising properties** : No data available  
**Explosive limits** : Not applicable

**9.2. Other information** No additional information available

## SECTION 10: Stability and reactivity

**Reactivity** Hazardous reactions will not occur under normal conditions. Metallic dusts may ignite or explode.

**Chemical Stability** Stable under normal conditions.

**Possibility Of Hazardous Reactions** Hazardous polymerization will not occur. In molten state: reacts violently with water (moisture).

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**Conditions To Avoid** Extremely high or low temperatures. Incompatible materials. Avoid creating or spreading dust.  
**Incompatible Materials** Strong acids. Strong bases. Strong oxidizers. Chlorine. Halogenated compounds. Mercury.  
**Hazardous Decomposition Products** Metal oxides. Inhalation of fumes may cause metal fume fever.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

<b>Magnesium (7439-95-4)</b>	
LD50 oral rat	230 mg/kg
<b>Nickel (7440-02-0)</b>	
LD50 oral rat	> 9000 mg/kg
<b>Iron (7439-89-6)</b>	
LD50 oral rat	984 mg/kg
ATE (oral)	984 mg/kg
<b>Manganese (7439-96-5)</b>	
LD50 oral rat	9 g/kg
ATE (oral)	9000 mg/kg
<b>Silicon (7440-21-3)</b>	
LD50 oral rat	3160 mg/kg
ATE (oral)	3160 mg/kg

**Skin corrosion/irritation:** Not classified **pH: 5 Normal**

**Serious eye damage/irritation:** Not classified **pH: 5 Normal**

**Respiratory or skin sensitisation:** Not classified

**Germ cell mutagenicity:** Not classified

**Carcinogenicity:** Not classified

<b>Nickel (7440-02-0)</b>	
IARC group	2B
National Toxicity Program (NTP) Status	3
<b>Chromium (7440-47-3)</b>	
IARC group	3

**Reproductive toxicity:** Not classified

**Specific target organ toxicity (single exposure):** Not classified

**Specific target organ toxicity (repeated exposure):** Not classified

**Aspiration hazard:** Not classified

**Symptoms/injuries after inhalation:** Under normal conditions of use not expected to present a significant hazard. Under milling, or physical alteration metal dusts may be produced that cause irritation of the respiratory tract, skin, and may be harmful. Molten material may release toxic, and irritating fumes.

**Symptoms/injuries after skin contact:** Under normal conditions of use not expected to present a significant hazard. Contact with molten product may cause thermal burns. Dusts generated from milling and physical alteration will likely cause skin irritation.

**Symptoms/injuries after eye contact:** Direct contact with the eyes is likely irritating. Dusts generated from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes.

**Symptoms/injuries after ingestion:** Gastrointestinal irritation. Abdominal pain. Nausea. Diarrhea.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Do not flush down sewers.

<b>Nickel (7440-02-0)</b>	
LC50 fishes 1	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 other aquatic organisms 1	0.18 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata)

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LC50 fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 other aquatic organisms 2	0.174 - 0.311 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])

<b>Zinc (7440-66-6)</b>	
LC50 fishes 1	2.16 - 3.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	0.139 - 0.908 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 other aquatic organisms 1	0.11 - 0.271 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
LC50 fish 2	0.211 - 0.269 mg/l (Exposure time: 96 h - Species: Pimephales promelas [semi-static])
EC50 other aquatic organisms 2	0.09 - 0.125 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static])

<b>Copper (7440-50-8)</b>	
LC50 fishes 1	0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 other aquatic organisms 1	0.0426 - 0.0535 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static])
LC50 fish 2	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 other aquatic organisms 2	0.031 - 0.054 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])

<b>Iron (7439-89-6)</b>	
LC50 fishes 1	13.6 mg/l (Exposure time: 96 h - Species: Morone saxatilis [static])
LC50 fish 2	0.56 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])

### 12.2. Persistence and degradability

<b>Aluminum Casting Alloys</b>	
Persistence and degradability	Not established.

<b>Copper (7440-50-8)</b>	
Persistence and degradability	Not readily biodegradable.

### 12.3. Bioaccumulative potential

<b>Aluminum Casting Alloys</b>	
Bioaccumulative potential	Not established.

**12.4. Mobility in soil** No additional information available

### 12.5. Other adverse effects

**Other information** : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Sewage disposal recommendations:** Do not empty into drains; dispose of this material and its container in a safe way.

**Waste disposal recommendations:** Dispose of waste material in accordance with all local, regional, national, and international regulations.

## SECTION 14: Transport information

In accordance with ICAO/IATA/DOT/TDG

**14.1. UN number** Not regulated for transport.

**14.2. UN proper shipping name** Not regulated for transport.

### 14.3. Additional information

**Other information** : Not regulated for transport.

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**Transport by sea** Not regulated for transport.

**Air transport** Not regulated for transport.

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

<b>Magnesium (7439-95-4)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Tin (7440-31-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Nickel (7440-02-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 313 (Specific toxic chemical listings)	
<b>RQ (Reportable quantity, section 304 of EPA's List of Lists) :</b>	100 lb (only applicable if particles are < 100 µm)
<b>SARA Section 313 - Emission Reporting</b>	0.1 %
<b>Zinc (7440-66-6)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 313 (Specific toxic chemical listings)	
<b>SARA Section 313 - Emission Reporting</b>	1.0 % (dust or fume only)
<b>Copper (7440-50-8)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 313 (Specific toxic chemical listings)	
<b>SARA Section 313 - Emission Reporting</b>	1.0 %
<b>Iron (7439-89-6)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Chromium (7440-47-3)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 313 (Specific toxic chemical listings)	
<b>SARA Section 313 - Emission Reporting</b>	1.0 %
<b>Manganese (7439-96-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 313 (Specific toxic chemical listings)	
<b>SARA Section 313 - Emission Reporting</b>	1.0 %
<b>Silicon (7440-21-3)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Aluminum (7429-90-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 313 (Specific toxic chemical listings)	
<b>SARA Section 313 - Emission Reporting</b>	1.0 % (dust or fume only)
<b>Titanium (7440-32-6)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

### 15.2. US State regulations

<b>Nickel (7440-02-0)</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Magnesium (7439-95-4)</b>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) List	
<b>Tin (7440-31-5)</b>	
U.S. - Massachusetts - Right To Know List	

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U.S. - New Jersey - Right to Know Hazardous Substance List
<b>Nickel (7440-02-0)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Zinc (7440-66-6)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Copper (7440-50-8)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Chromium (7440-47-3)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Manganese (7439-96-5)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Silicon (7440-21-3)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Aluminum (7429-90-5)</b> U.S. - Massachusetts - Right To Know List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Titanium (7440-32-6)</b> U.S. - New Jersey - Right to Know Hazardous Substance List

## SECTION 16: Other information

### Other information

: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.  
This product is considered an article in its final form and not subject to the requirements for classification or labeling under 29 CFR 1910.1200.

### GHS Full Text Phrases:

Aquatic Chronic 3	Hazardous to the aquatic environment Category 3
Carc. 2	Carcinogenicity Category 2
Skin Sens. 1	Skin sensitisation Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
H317	May cause an allergic skin reaction
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure
H412	Harmful to aquatic life with long lasting effects

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*

SDS US (GHS HazCom)